



PARTS REFERENCE LIST

MODEL: PE900
BE915L

CONFIDENTIAL

MODEL_LIST

[illegible]

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501	IRE	Ireland	606	IDN	Indonesia
303	CHL	Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608	MYS	Malaysia
305	URY	Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306	BRA	Brazil	506	FRA	France	615	IND	India
307	VEN	Venezuela	507	NOR	Norway	616	THA	Thailand
308	MEX	Mexico	508	NLD	Netherlands	622	CHN	China
309	COL	Colombia	509	AUT	Austria		MMR	Myanmar
310	PAN	Panama	510	GRC	Greece			
318	GTM	Guatemala	511	SWE	Sweden	701	AUS	Australia
324	GUF	FR. Guiana	515	ESP	Spain	702	NZL	New Zealand
330	BRB	Barabados	516	PRT	Portugal			
399	-	Latin Ameriva 2&5	517	ITA	Italy	902	ISR	Israel
			519	FIN	Finland	903	SYR	Syria
			520	CHE	Switzerland	904	TUR	Turkey
			521	DNK	Denmark	905	JOR	Jordan
			524	MLT	Malta	906	KWT	Kuwait
			550	EEU	East Europe	908	SAU	Saudi Arabia
			556	RUS	Russia	909	IRQ	Iraq
			599	NEU	North Europe	910	IRN	Iran
				CZE	Czech	911	CYP	Cyprus
				POL	Poland	915	UAE	United Arab Emirates
				HUN	Hungary			
				ROU	Romania			
				LVA	Latvia			

Meaning of marks

H : High mortality parts

R/H : Recommend spare parts & High mortality parts

R : Recommend spare parts

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XA9644050	T BELT				H
2	XA8474051	UPSET 4X12 DB				
3	XA9652150	MOTOR FAN				
4	XG8451001	MAIN MOTOR ASSY				R/H
5	XA9649050	FENDER RUBBER				
6	XC0443051	SPACER 4X7				
7	XE1142001	NEEDLE PLATE				R
8	XC6404051	SCREW,FLAT M4				
9	062400816	SCREW, PAN M4X8				
10	XC5863251	CUTTER BRACKET			1000055773 ✓	
11	XC5882051	*1 FIXED KNIFE				
12	S32476001	COLLAR, M-KNIFE				

There is additional information
at the bottom of the list.

There is additional information
on the last page.

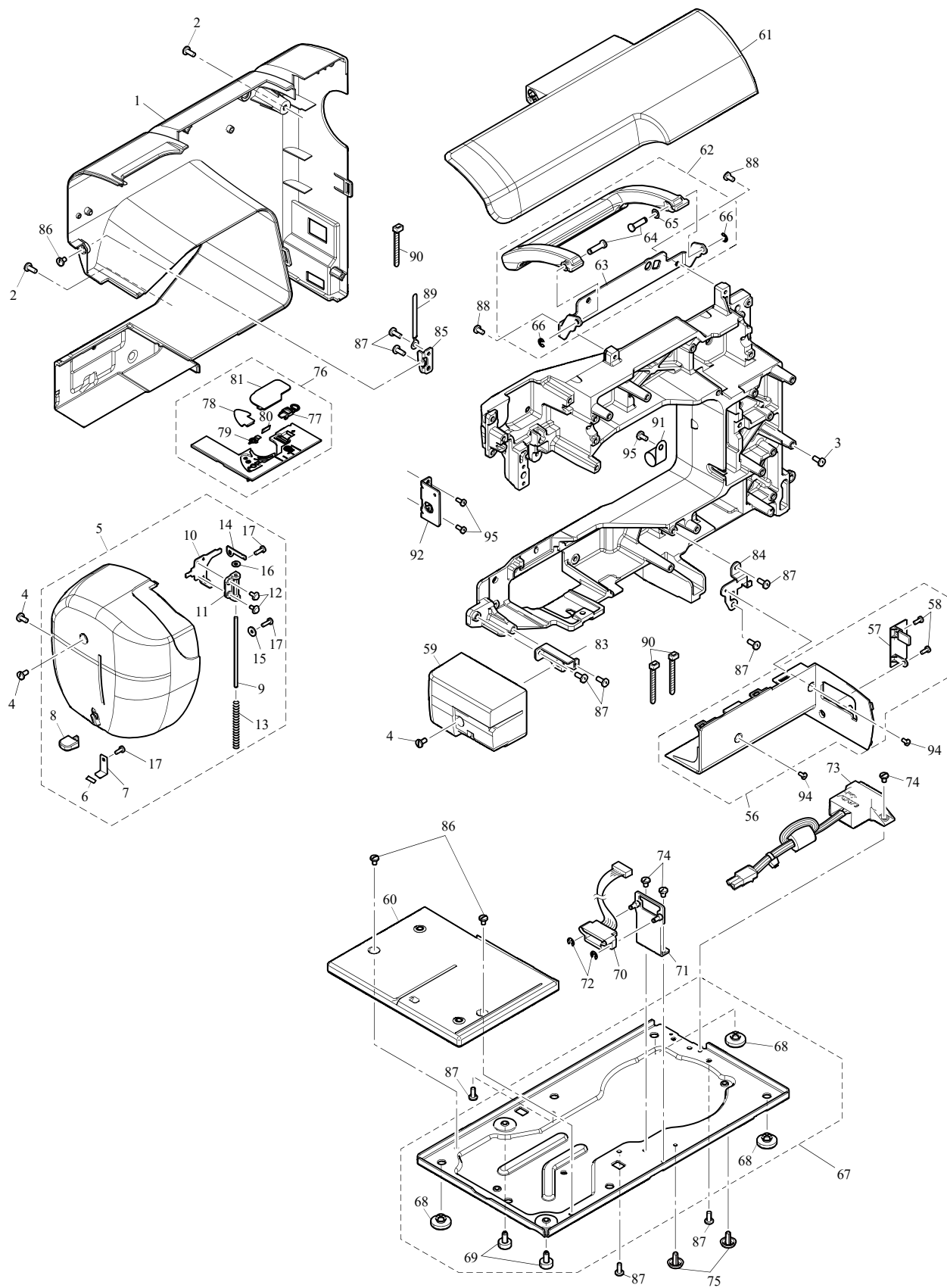
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Note on parts:

We keep performance parts for this product for at least 8 years after this model is discontinued.
Performance parts are the necessary parts to maintain the function of the product.

(1)-1_MAIN FRAME / COVER (1/2)



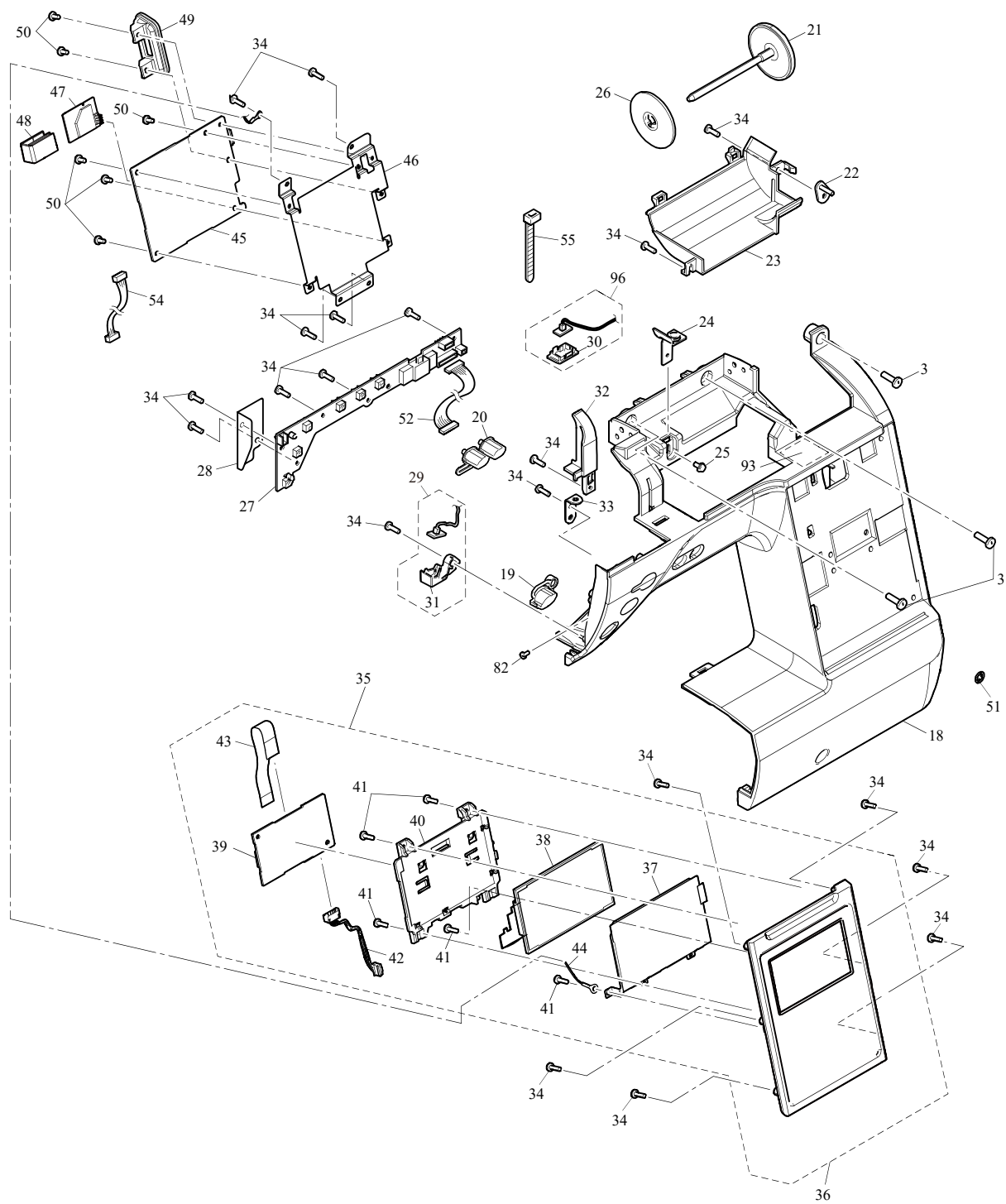
(1)-1_MAIN FRAME / COVER (1/2)

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG5872001	REAR COVER				
2	XC7568051	SCREW, PAN(S/P WASHER)M4X14				
3	085411416	TAPTITE BIND B M4X14				
4	XC7566051	SCREW, PAN(S/P WASHER)M4X8				
5	XG4347001	FACE PLATE ASSY				
6	XG2930001	CUTTER BLADE ASSY				
7	XE1435001	FACE PLATE CUTTER HOLDER				
8	XF8546101	NEEDLE THREAD LEVER KNOB			2000021071	
9	XC9386051	NEEDLE THREAD LEVER SHAFT				
10	XG4482001	NEEDLE THREAD LEVER				
11	XD0119050	NEEDLE THREAD LEVER SLIDER				
12	XA8390021	SCREW				
13	XC9388051	THREAD THROUGH LEVER SPRING				
14	XA6320050	SHAFT PRESSER PLATE				
15	XA5525051	WASHER PLAIN				
16	XC0508020	RUBBER WASHER				
17	085311016	TAPTITE BIND B M3X10				
56	XG5706101	FREE ARM FRONT COVER ASSY EMB				
57	XF8636001	CONNECT COVER HOLDER				
58	136681021	TAPTITE, BIND B M3X8				
59	XG3853101	FREE ARM COVER				
60	XG3852001	BASE PLATE COVER				
61	XG4252003	TOP COVER				
62	XG4351001	HANDLE ASSY				
63	XG3877001	HANDLE HOLDER				
64	XF8666001	HANDLE SHAFT				
65	XF9413001	WAVE-SHAPE SPRING WASHER				
66	048040346	RETAINING RING E4				
67	XG4324001	BASE PLATE ASSEMBLY				
68	XA1805021	BASE RUBBER A				
69	XE1973001	ADJUSTING SCREW ASSY				
70	XF9395001	LEAD WIRE ASSY MAIN-EMB UNIT				
71	XF8682001	CONNECTOR HOLDER ASSY				
72	048030346	RETAINING RING E3				
73	D027W6001	LEAD WIRE ASSY INLET US M2W	PE900		2000020346	
73	D027W7001	LEAD WIRE ASSY INLET NEXTW EU	BE915L		2000020758	
74	060400616	SCREW BIND M4X6				
75	XF5650001	SCREW CAP				
76	XF8692301	NEEDLE PLATE B ASSY				
77	XC7371022	SLIDE BUTTON				
78	XD1666052	CUTTER COVER				
79	XH3369001	NEEDLE PLATE COVER SPRING				
80	XG2930001	CUTTER BLADE ASSY				
81	XH1054001	NEEDLE PLATE COVER SUPPLY ASSY				

(1)-1_MAIN FRAME / COVER (1/2)

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
83	XH2388001	FREE ARM PLATE				
84	XG3861001	FREE ARM FRONT COVER PLATE				
85	XF8694001	REAR COVER PLATE				
86	060400616	SCREW BIND M4X6				
87	XG9421001	TAPTITE,BIND S M4X10				
88	060400816	SCREW BIND M4X8				
89	XG0870001	COATING CLIP				
90	X53169020	BAND				
91	XG0393001	CORD CLAMP				
92	XG3859001	FACE PLATE HOLDER				
94	0A5300606	SCREW PAN (S/P WASHER) M3X6				
95	0A5401006	SCREW PAN (S/P WASHER) M4X10				

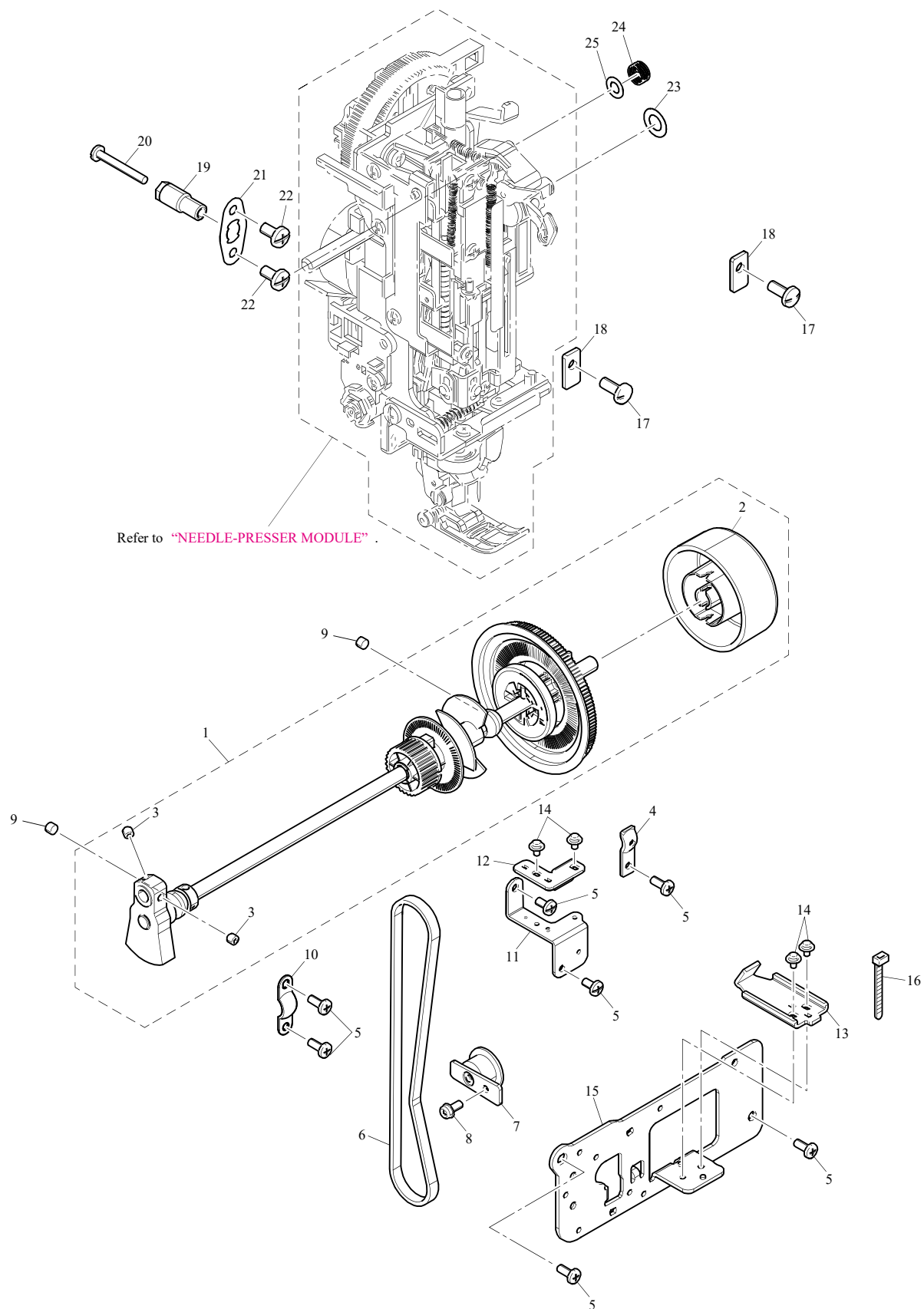
(1)-2_MAIN FRAME / COVER (2/2)



(1)-2_MAIN FRAME / COVER (2/2)

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
3	085411416	TAPTITE BIND B M4X14				
18	D02B5Y001	FRONT COVER PE900	PE900			
18	D02FSZ001	FRONT COVER BE915L	BE915L			
19	XG5621001	SS BUTTON				
20	XG4246001	OPERATION BUTTON				
21	XG7610001	SPOOL PIN				
22	XC9690051	SPOOL PIN HOLDER ASSY				
23	XG3857001	THREAD BOBBIN COVER				
24	XC9693451	BOBBIN WINDER GUIDE ASSY				
25	XA8390021	SCREW				
26	XE1372003	SPOOL PRESSER C				
27	XG3734001	SSVR PCB ASSY NEXT FEMB7.4				
28	XF8591101	SSVR INSULATION SHEET				
29	D01PT3001	LED PCB SUPPLY ASSY				
30	XF8592001	LED LAMP COVER				
31	XF8593001	LED LAMP COVER R				
32	XG4248001	THREAD GUIDE COVER				
33	XG3860001	COVER HOLDER PLATE				
34	085311016	TAPTITE BIND B M3X10				
35	D02B65101	LCD UNIT SUPPLY ASSY PE900	PE900		2000021603	
35	D02FTB001	LCD UNIT SUPPLY ASSY BE915	BE915L			
36	D02B66101	PN PLATE SUPPLY ASSY PE900	PE900		2000021603	
36	D02FTC001	PN PLATE SUPPLY ASSY BE915	BE915L			
37	XG1325001	TOUCH PANEL SUPPLY ASSY			2000020060	
38	XH4934001	LCD SUPPLY ASSY				
39	XF8985001	LCD RELAY PCB ASSY				
40	XG3845001	PANEL COVER LID				
41	085311016	TAPTITE BIND B M3X10				
42	XF9390001	LEAD WIRE ASSY ELECSW-LCD R				
43	XF9388001	FLEXIBLE FLAT CABLE:SML2CD-24				
44	XG0284001	LEAD WIRE ASSY NEXTF LCD FRAME				
45	D02B68001	PANEL PCB SUPPLY ASSY EMB/B_US				
46	XF8632001	BOARD PLATE				
47	LD1969001	PCB T77H505.00 ASSY 04				
48	D01VGB001	WLAN HOLDER				
49	XF8633001	USB COVER				
50	060300616	SCREW BIND M3X6				
51	146200021	RETAINING RING, CS4				
52	XF9384001	LEAD WIRE ASSY SSVR NEXT F				
54	XF9387001	LEAD WIRE ASSY MAIN-PANEL				
55	X53169020	BAND				
82	XC4433051	SCREW PAN(T WASHER)M3X6				
93	XG1971001	SPOOL THREAD GUIDE LABEL				
96	D01REP001	FUTOKORO LED PCB SUPPLY ASSY				

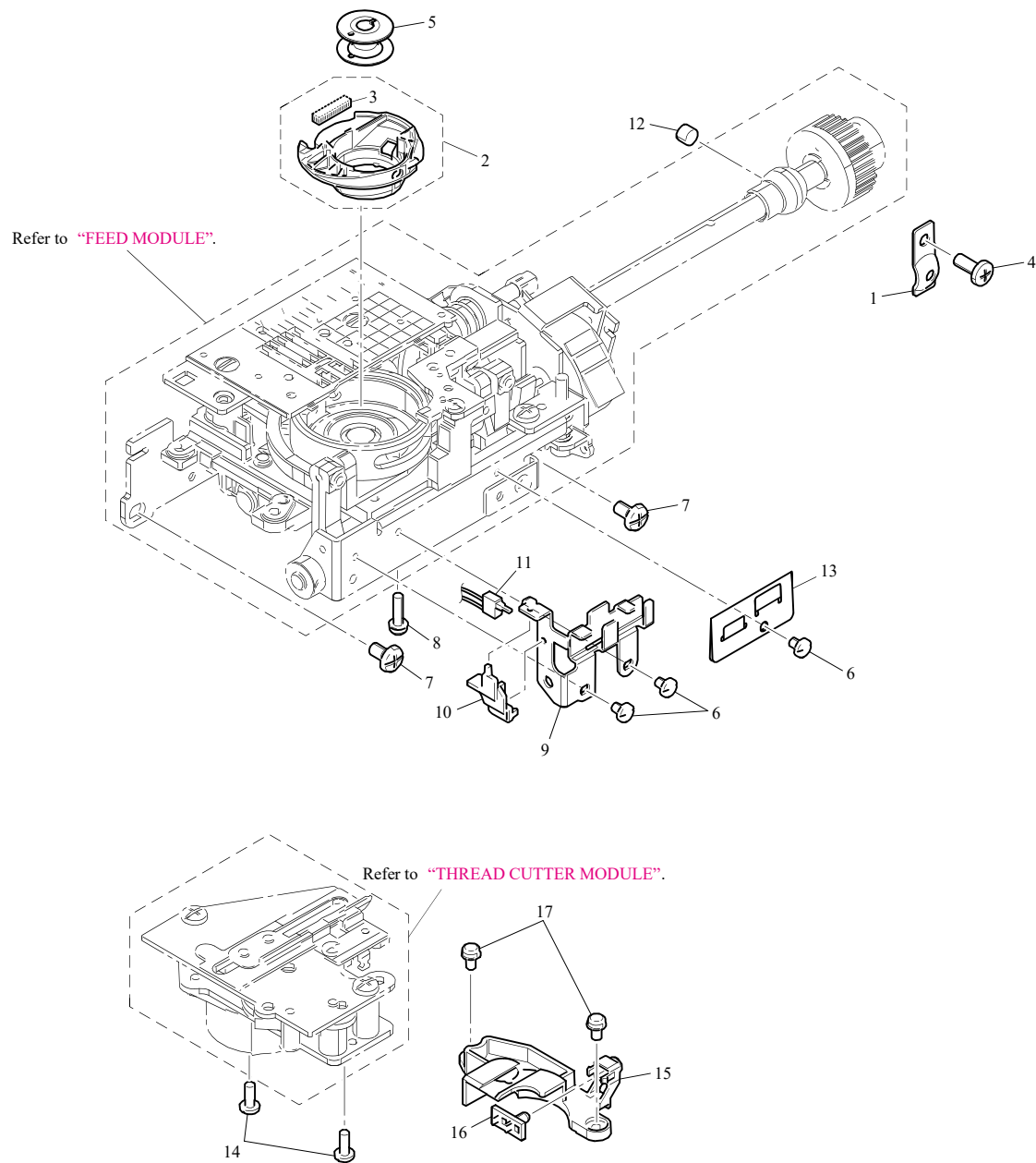
(2)_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT



(2)_UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		UPPER SHAFT MECHANISM				
1	XG5249101	UPPER SHAFT SUPPLY ASSY			2000020755	
2	XF8713001	PULLEY				
3	012500532	SET SCREW SOCKET (FT) M5X5				
4	XF9405001	BUSHING PRESSER				
5	XG9421001	TAPTITE,BIND S M4X10				
6	XG3557001	T BELT 420-5GT-6			2000022005	
7	XE3581001	TENSION PULLEY ASSEMBLY				
8	138172021	SCREW,PAN(S/P WASHER)M4X10				
9	XC3183051	FELT				
10	XC2567021	BUSHING PRESSER A				
11	XF9498001	BELT SUPPORT UPPER				
12	XF9499001	BELT SUPPORT UPPER ADJUST				
13	XF9500001	BELT SUPPORT LOWER ADJUST				
14	0A5300606	SCREW PAN (S/P WASHER) M3X6				
15	XG3881001	SPM HOLDER				
16	X53169020	BAND				
		NEEDLE BAR / PRESSER FOOT UNIT				
17	XG9421001	TAPTITE,BIND S M4X10				
18	X50532021	PRESSER PLATE				
19	XC4905121	ADJUSTING SCREW				
20	0603025F6	SCREW BIND M3X25				
21	XC6056120	PLATE SPRING				
22	060400516	SCREW BIND M4X5				
23	X53330020	WASHER				
24	XG2065001	SPRING				
25	XF9096001	WASHER				

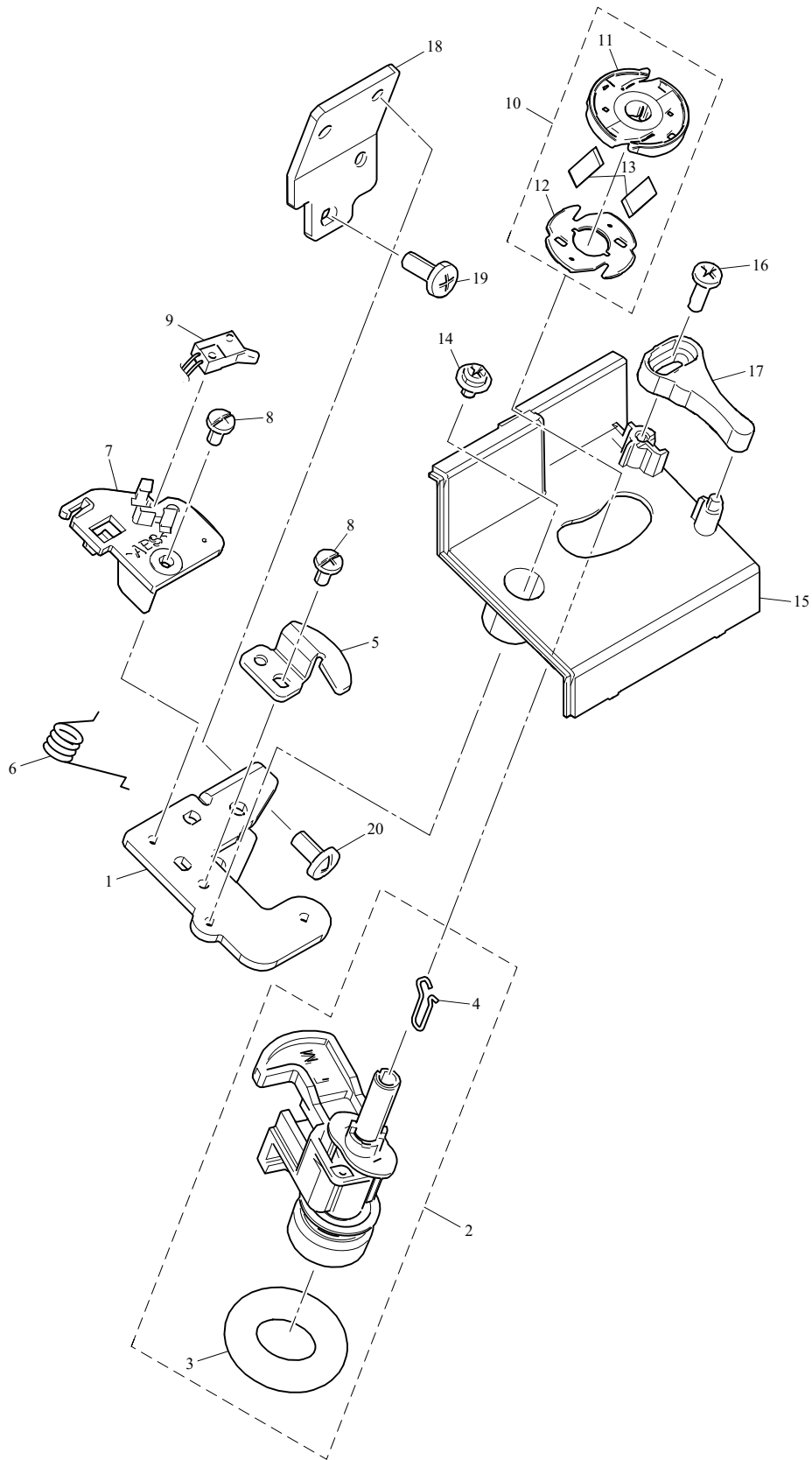
(3)_FEED / THREAD CUTTING UNIT



(3)_FEED / THREAD CUTTING UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		FEED UNIT				
1	132421021	BUSHING PRESSER				
2	XG0871101	INNER ROTARY HOOK ASSY				
3	XG3647001	PILE				
4	XG9421001	TAPTITE BIND S M4X10				
5	ACC	BOBBIN				
6	060300416	SCREW BIND M3X4				
7	XE1489001	STUD SCREW M4				
8	0A5301206	SCREW PAN (S/P WASHER) M3X12				
9	XF8855001	LEAD WIRE GUIDE HOLDER				
10	XG0260001	SENSOR HOLDER				
11	XG0333001	NEEDLE PLATE B SWITCH ASSY				
12	XC3183051	FELT				
13	XG1076001	FEED UNIT INSULATION SHEET				
		THREAD CUTTING UNIT				
14	060300816	SCREW BIND M3X8				
15	XC9199021	SENSOR HOLDER				
16	XG0345001	ASSY:PHOTO TRANSISTOR NEXT F				
17	0A4300606	SCREW PAN (S/P WASHER) M3X6				

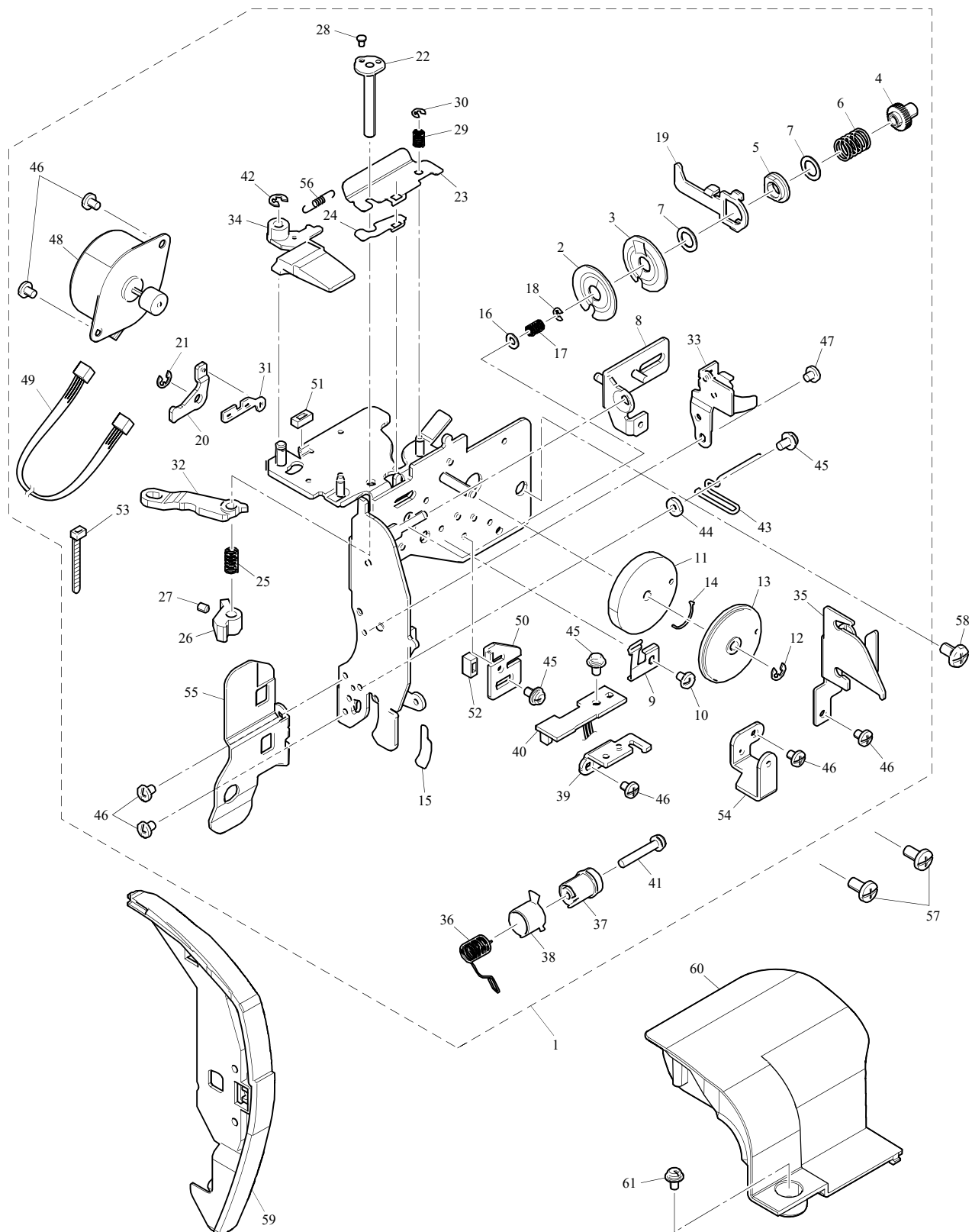
(4)_BOBIN WINDING MECHANISM



(4)_BOBIN WINDING MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XF8864001	BOBBIN WINDER ASSY HOLDER				
2	XF8865301	BOBBIN WINDER ASSY				
3	120448021	BOBBIN WINDER RUBBER BAND				
4	XZ5039001	BOBBIN WINDER SHAFT SPRING				
5	XG2787001	BOBBIN WINDER SHAFT STOPPER				
6	XF9712001	BOBBIN WINDER SPRING				
7	XG4321001	BOBBIN WINDER SW HOLDER				
8	D01P5X001	SCREW BIND M3X6				
9	XC2612051	SW ASSY:BW-F				
10	XF9127001	BOBBIN BASE ASSY				
11	XF9128001	BOBBIN BASE				
12	XF9129001	BOBBIN THREAD CUTTER HOLDER				
13	XG2930001	CUTTER BLADE ASSY				
14	0A5300606	SCREW PAN (S/P WASHER) M3X6				
15	XG5633001	BOBBIN WINDER COVER				
16	XF7196001	TAPTITE PAN P (S/P W) 3X14				
17	XG3885001	BOBBIN PRESSER				
18	XF8872101	BW UNIT HOLDER				
19	060401016	SCREW BIND M4X10				
20	060400816	SCREW BIND M4X8				

(5)_NEEDLE THREADING MECHANISM



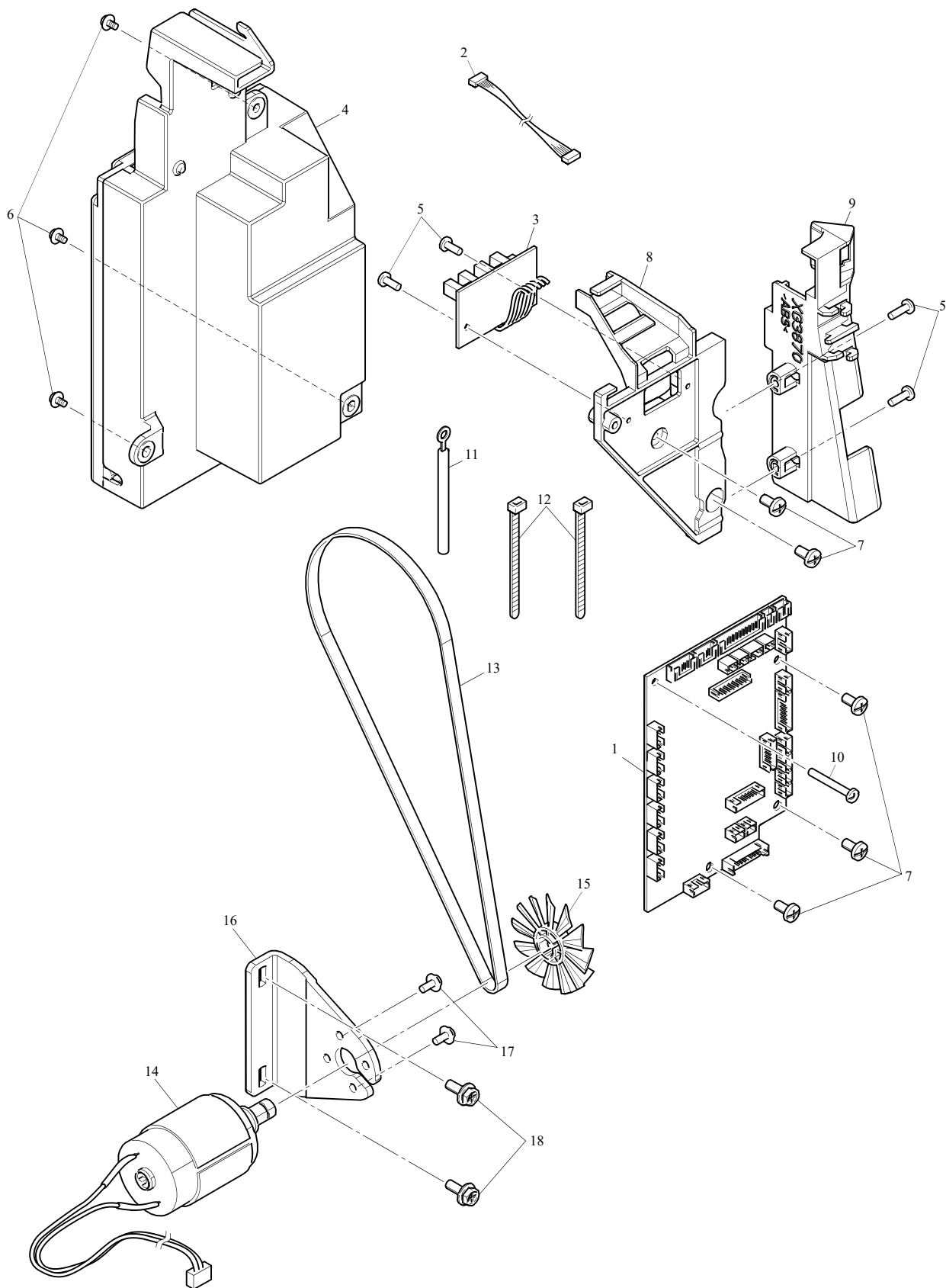
(5)_NEEDLE THREADING MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG1334301	THREAD TENSION U SUPPLY ASSY				
2	XA0083151	TENSION DISC A				
3	XC2626151	TENSION DISC B				
4	XF8877001	TENSION ADJUSTING SCREW				
5	XA1388021	TENSION DISC WASHER				
6	XA9900051	THREAD TENSIONS PRING				
7	XD0573021	WASHER				
8	XF8880101	TENSION PLATE ASSY				
9	XF8882101	SPRING PLATE				
10	060300416	SCREW BIND M3X4				
11	XG1022001	THREAD TENSION CAM				
12	048030346	RETAINING RING E3				
13	XZ0170051	THREAD TENSION GEAR COVER				
14	X56323021	SPRING				
15	XA9935050	SPRING TAPE				
16	XG5717001	TENSION DISC RELEASE WASHER				
17	X57605051	SPRING				
18	048020346	RETAINING RING E2				
19	XC9444151	DISK WASHER HOLDER				
20	XG0776001	TENSION RELEASER LINK				
21	048030346	RETAINING RING E3				
22	XC2638151	TENSION PRESSURE ASSY				
23	XC9115151	TENSION PLATE				
24	XC7927151	SPACER				
25	XG0732001	SPRING				
26	XC2640051	TENSION RELEASE CAM				
27	012300432	SET SCREW SOCKET (FT) M3X4				
28	X57363051	POWER LOCK 2X3				
29	X57605051	SPRING				
30	048020346	RETAINING RING E2				
31	XG0777001	SHUTTER RELEASER LINK				
32	XG0778001	THREAD SHUTTER LINK				
33	XF9049101	PLATE ASSEMBLY				
34	XF8888101	THREAD GUIDE SHUTTER				
35	XF8889001	THREAD GUIDE				
36	XG3103001	THREAD TAKE UP SPRING				
37	XD0377151	THREAD CATCHING SPRING CASE FE				
38	XE5731001	THREAD CUTTING SHUTTER				
39	XD0379051	THREAD SENSOR HOLDER FE				
40	XF8944201	UP THREAD PCB ASSY NEXT F				
41	0A4302006	SCREW PAN (S/P WASHER) M3X20				
42	048030346	RETAINING RING E3				
43	XC7931050	THREAD GUIDE WIRE				
44	XH4146001	WASHER PLAIN				

(5)_NEEDLE THREADING MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
45	XC7564021	SCREW PAN(S/P WASHER)M3X6				
46	060300416	SCREW BIND M3X4				
47	XC6055021	SCREW, BIND M3X3				
48	XG1449001	PULSE MOTOR:AT M35SP-9NK				
49	XF9380101	LEAD WIRE ASSY ATPM				
50	XF8892101	INITIAL ADJUSTING PLATE				
51	XC3253051	RUBBER				
52	XG1817001	RUBBER				
53	X53169020	BAND				
54	XF8893001	COVER HOLDER				
55	XG0730001	THREAD GUARD PLATE				
56	XG0747001	SHUTTER PULL SPRING				
57	060400816	SCREW BIND M4X8				
58	XE1489001	STUD SCREW M4				
59	XG4250001	THREAD GUARD COVER				
60	XG5675001	FRONT THREAD GUARD COVER				
61	0A5300606	SCREW PAN (S/P WASHER) M3X6				

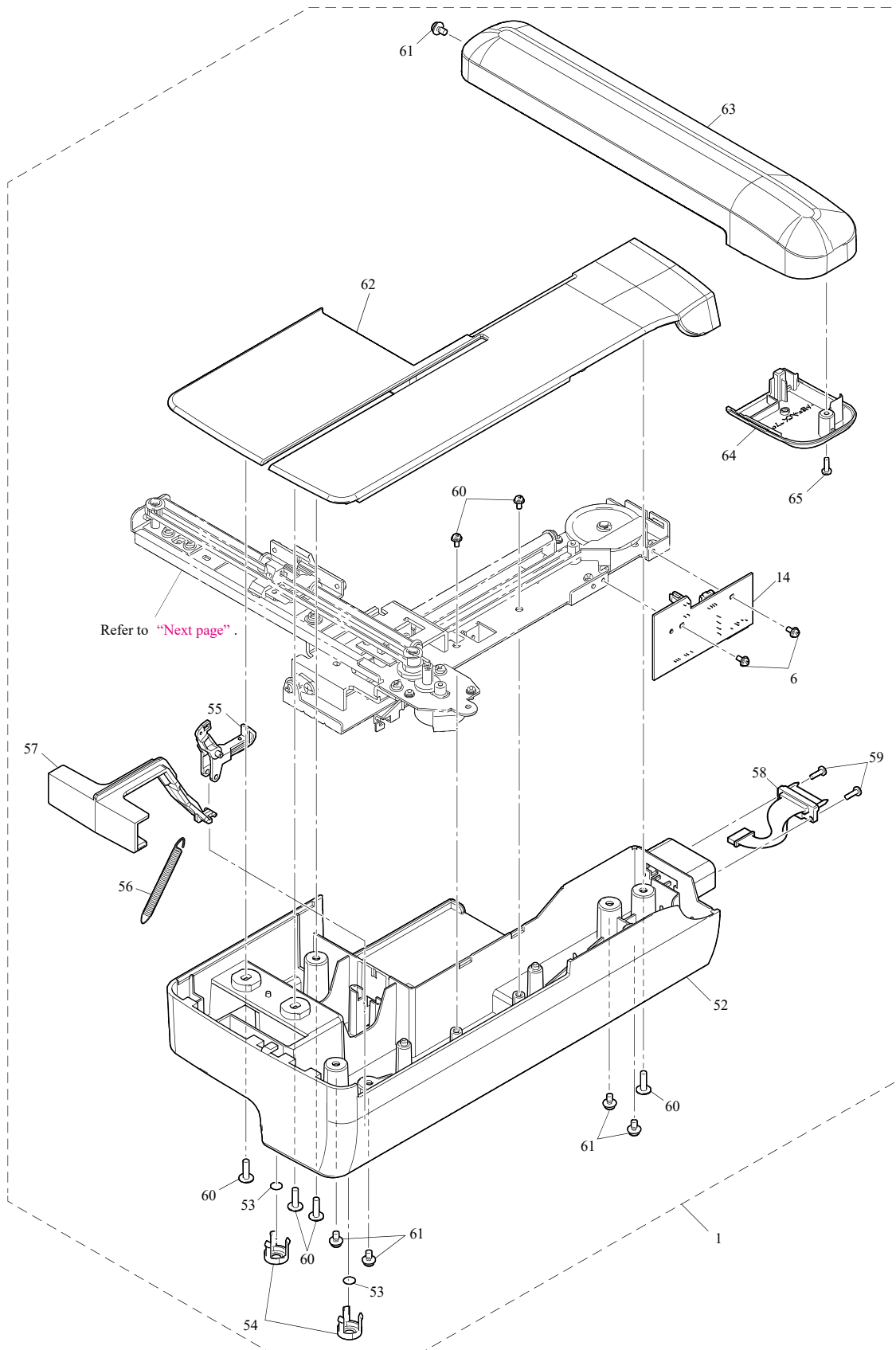
(6)_ELECTRIC PARTS / MAIN MOTOR UNIT



(6)_ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		ELECTRIC PARTS				
1	D02B69001	MAIN PCB SUPPLY ASSY FEMB				
2	XG4218001	LEAD WIRE ASSY MAIN-POWER 7.4				
3	XF9852001	NP PCB ASSY NEXT F				
4	XG5582401	POWER SUPPLY UNIT NEXT F74 US		120V	2000021997	
4	XG4384401	POWER SUPPLY UNIT NEXT F74 EU		220V-230V	2000021997	
5	085311016	TAPTITE BIND B M3X10				
6	0A5401006	SCREW PAN (S/P WASHER) M4X10				
7	060400816	SCREW BIND M4X8				
8	XG3869001	NP PCB HOLDER				
9	XG3870001	BELT GUARD				
10	0603025F6	SCREW BIND M3X25				
11	XG0870001	COATING CLIP				
12	X53169020	BAND				
		MAIN MOTOR UNIT				
13	XC2685051	T BELT494-2GT-6				
14	D01XZG001	ASSY:MAIN MOTOR-NEXT F8.3W V0				
15	XH2790001	MOTOR FAN				
16	XF8906001	MOTOR HOLDER				
17	0A5300806	SCREW PAN (S/P WASHER) M3X8				
18	XA8474021	UPSET 4X12 DB				

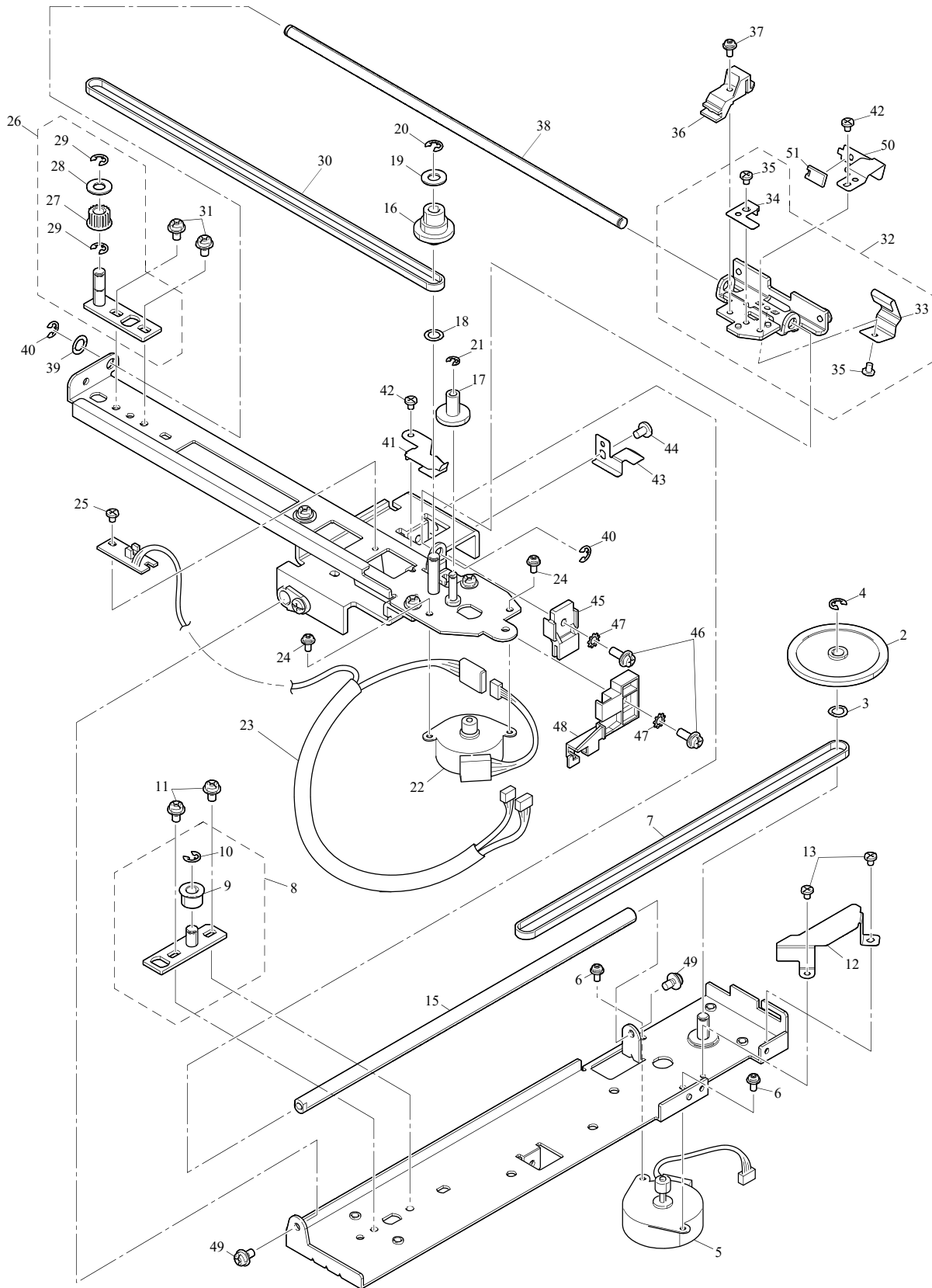
(7)-1_EMBROIDERY UNIT (1/2)



(7)-1_EMBROIDERY UNIT (1/2)

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG7029001	EMBROIDERY UNIT SUPPLY ASSY				
6	XA8390021	SCREW				
14	D01XU2001	EMB RELAY PCB ASSY NEXT F 7.4				
52	XG5682001	ES BASE COVER ASSY				
53	X59853020	RUBBER CUSHION				
54	XC8094051	RUBBER CUSHION COVER				
55	XC8095051	LOCK FINGER				
56	XC8096051	SPRING				
57	XD0455051	LOCK RELEASE LEVER				
58	XF9394001	LEAD WIRE ASSY EMB UNIT-MAIN				
59	085301017	TAPTITE BIND P M3X10				
60	087411416	TAPTITE CUP B M4X14				
61	XC7566051	SCREW, PAN (S/P WASHER) M4X8				
62	XG5683001	ES MAIN COVER ASSY				
63	XG5684001	X CARRIAGE COVER				
64	XG4979001	YPM COVER				
65	085301017	TAPTITE BIND P M3X10				

(7)-2_EMBROIDERY UNIT (2/2)



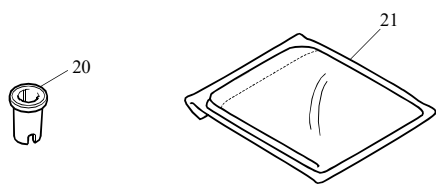
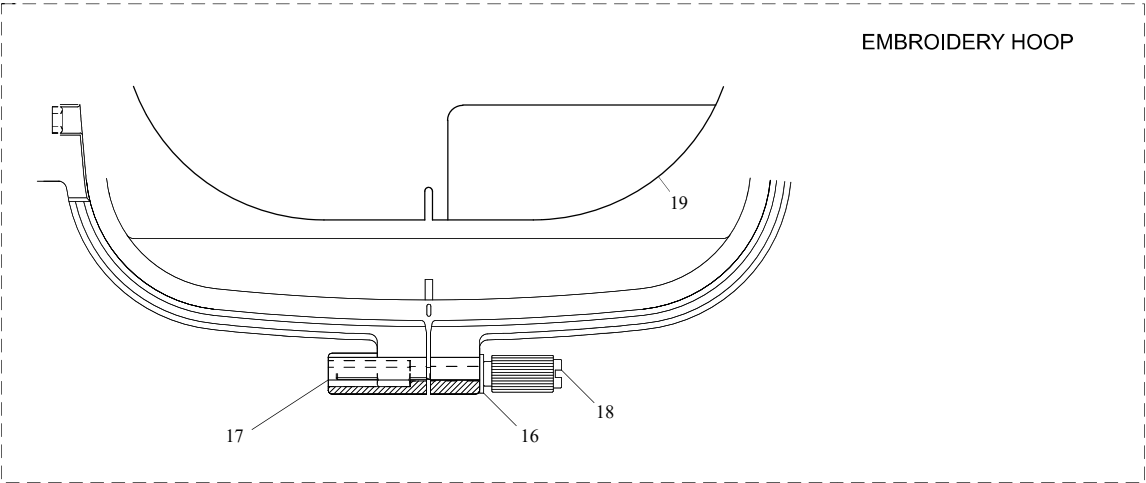
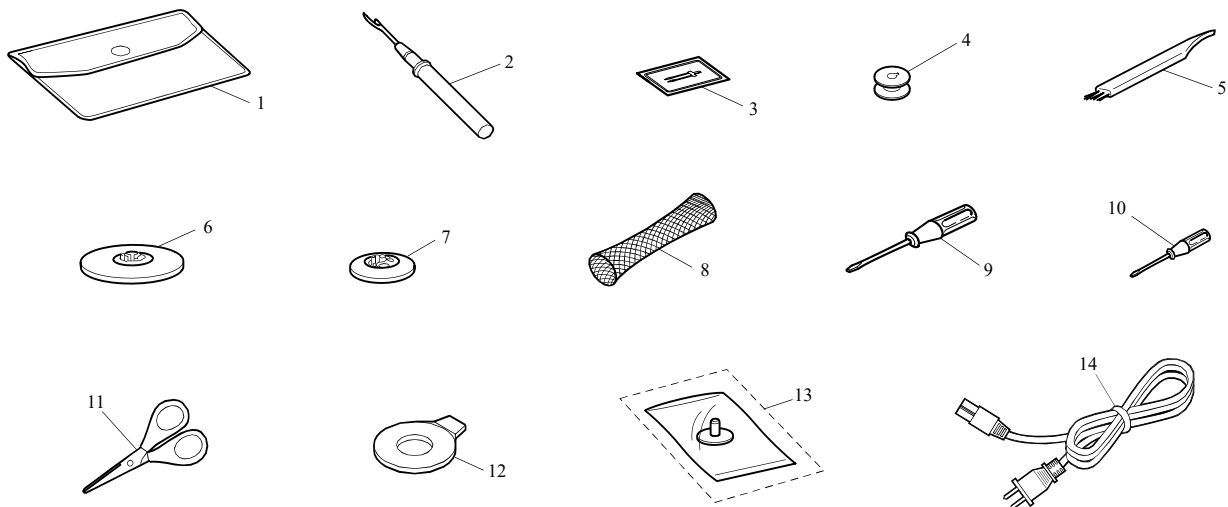
(7)-2_EMBROIDERY UNIT (2/2)

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
2	XD1350050	X DRIVING GEAR PULLEY			2000020623	
3	XE2199001	WASHER SPRING				
4	048040346	RETAINING RING E4				
5	XG5237001	X PULSE MOTOR PM42S-048-BKF6				
6	XA8390021	SCREW				
7	XA2123051	TIMING BELT 60S2M494				
8	XD0418051	X TENSION PULLEY ASSY				
9	XA2127050	TENSION PULLEY				
10	048040346	RETAINING RING E4				
11	XC7566051	SCREW, PAN (S/P WASHER) M4X8				
12	XG6322001	OIL GUARD PLATE				
13	060300416	SCREW BIND M3X4				
15	XA2128051	X GUIDE SHAFT				
16	XD1351050	Y DRIVING GEAR PULLY				
17	XD1161050	IDLE GEAR				
18	XE2199001	WASHER SPRING				
19	025060235	WASHER PLAIN M 6				
20	048040346	RETAINING RING E4				
21	048030346	RETAINING RING E3				
22	XG5238001	Y PULSE MOTOR PM35S-048-BKF3				
23	XE3234001	LEAD WIRE SUPPLY ASSY: SLEEVE				
24	XA8390021	SCREW				
25	060300416	SCREW BIND M3X4				
26	XD0438051	Y TENSION PULLEY ASSY				
27	XA2127050	TENSION PULLEY				
28	025060235	WASHER PLAIN M 6				
29	048040346	RETAINING RING E4				
30	XC8041051	TIMING BELT 40S2M530				
31	XC7566051	SCREW, PAN (S/P WASHER) M4X8				
32	XD0441151	Y CARRIAGE ASSY				
33	XH2603001	HOOP FIXED SPRING				
34	XD0445050	Y INITIAL SHUTTER				
35	060300416	SCREW BIND M3X4				
36	XH2577001	Y SLIDER				
37	XA8390021	SCREW				
38	XA2139051	Y GUIDE SHAFT				
39	103810022	WASHER, WAVE SPRING				
40	048040346	RETAINING RING E4				
41	XE0391001	CORD GUIDE ASSY				
42	060300416	SCREW BIND M3X4				
43	XD0447050	X INITIAL SHUTTER				
44	060400616	SCREW BIND M4X6				
45	D027BM001	X BELT PRESSER			2000021062	
46	XC7567051	SCREW, PAN (S/P WASHER) M4X12				

(7)-2_EMBROIDERY UNIT (2/2)

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
47	027040226	WASHER EX TOOTH 4				
48	XD0448150	X SLIDER				
49	XC7566051	SCREW, PAN (S/P WASHER) M4X8				
50	XD0768051	Y GUIDE SHAFT PRESSER PLATE				
51	XD0769050	Y GUIDE SHAFT PRESSER				

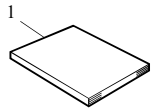
(8)_ACCESSORY PARTS



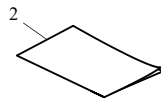
(8)_ACCESSORY PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XC4487021	ACCESSORY BAG				
2	XZ5082101	SEAM RIPPER				
3	X59535051	NEEDLE SET				
4	ACC	BOBBIN				
5	X59476051	CLEANING BRUSH				
6	130012027	SPOOL PRESSER A				
7	130013126	SPOOL PRESSER B				
8	XA5523020	NET				
9	XC8349021	SCREW DRIVER				
10	X55468051	SCREW DRIVER S				
11	XC1807221	SCISSORS				
12	XC1074051	DISC-SHAPED SCREWDRIVER				
13	XH4398001	BOBBIN GUIDE SET		USA		
14	XH3053001	POWER SUPPLY CORD:US		USA		
14	XF5050001	POWER SUPPLY CORD:BRZ		BRA		
15	ACC	EF26 985 EMBROIDERY FRAME LARG				
16	XG4333001	WASHER				
17	XA6982001	NUT				
18	XE4590001	THUMB SCREW				
19	XD0464051	EMBROIDERY SHEET L ASSY F				
20	XA5752121	SPOOL CAP (SMALL)				
21	XG5208001	DUST COVER ASSY EMB BRO				

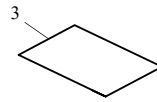
(9)_USER MANUAL / PACKAGE



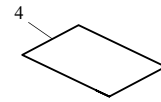
(INSTRUCTION BOOK)



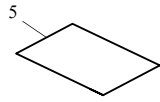
(QUICK REFERENCE
GUIDE)



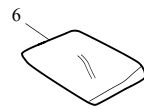
(APP INSERTION)



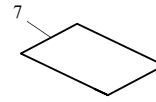
(PATTERN LIST)



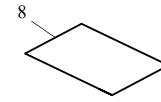
(ACC LIST)



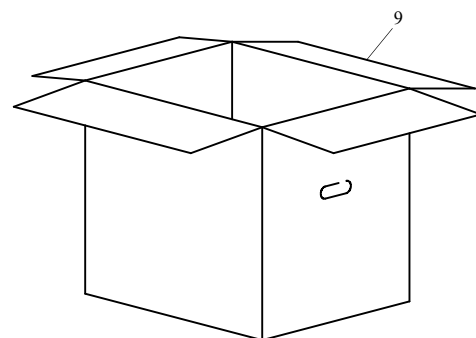
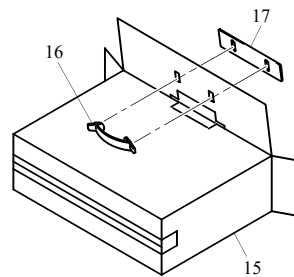
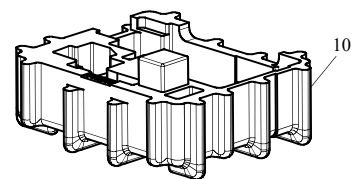
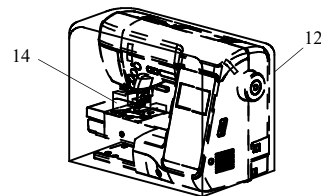
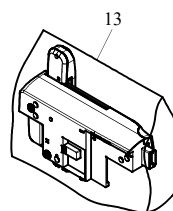
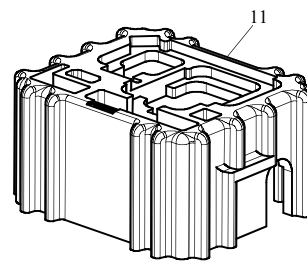
(for printed matter)



(INSERTION)



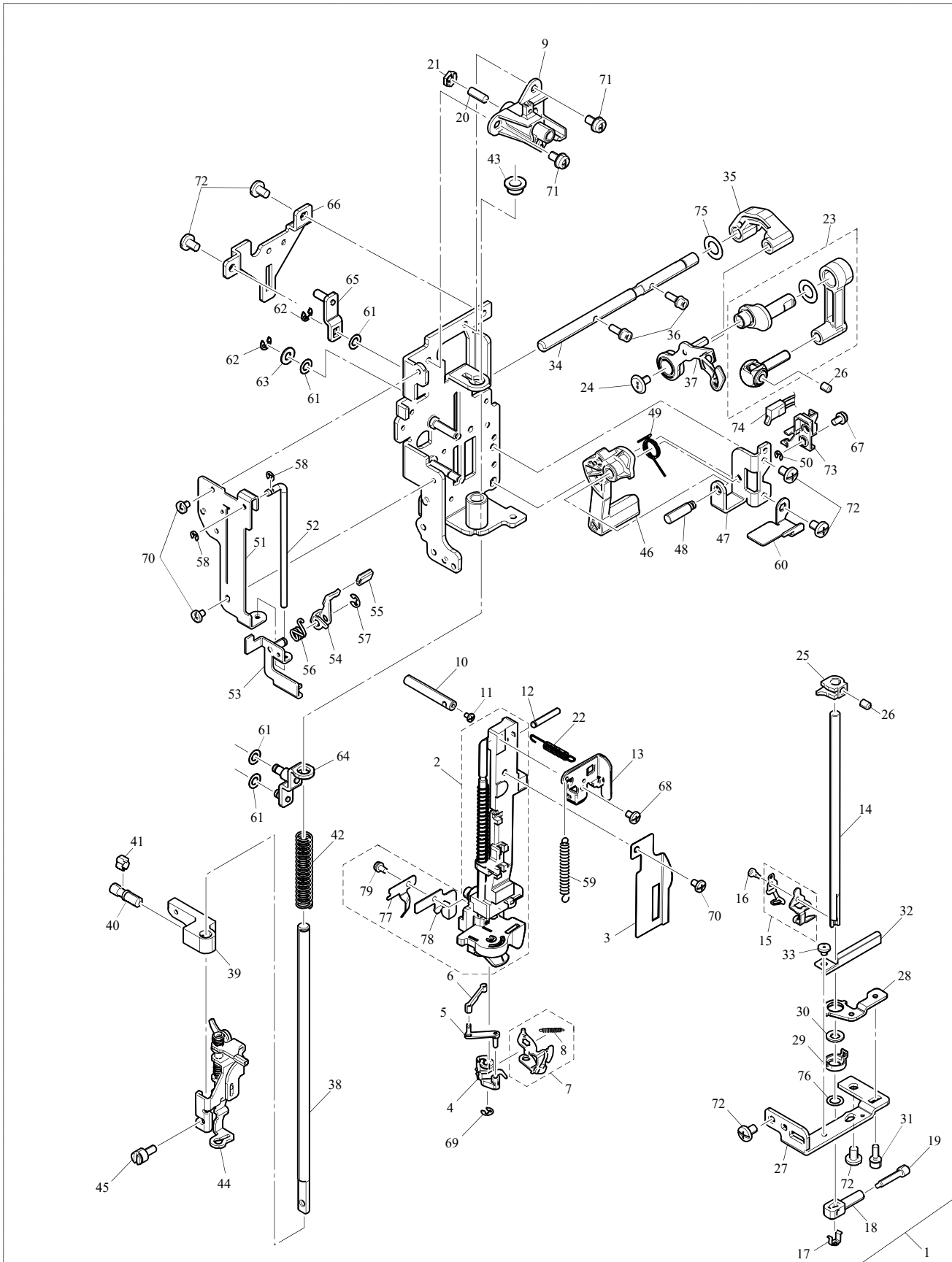
(WARRANTY)



(9)_USER MANUAL / PACKAGE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		USER MANUAL				
1	D029MD001	INSTRUCTION BOOK ENG		English		
1	D029MJ001	INSTRUCTION BOOK SPA		Spanish		
1	D029MF001	INSTRUCTION BOOK FRA		French		
1	D029MK001	INSTRUCTION BOOK POR		Portuguese		
2	D029MT001	QUICK REFERENCE GUIDE EMB				
3	D01U86001	DATA TRANSFER APP INSERTION				
3	D02B5R101	ARTSPIRA APP INSERTION			2000020243	
4	D029M7001	PATTERN LIST				
5	D029MM001	ACC LIST US 1		USA		
5	D02G8M001	ACC LIST US 4		BRA		
6	XA0188020	BAG 260X375HC				
7	XG4337201	IBROIDERY INSERTION 3 D		USA		
7	XH3654001	BRAZIL FREQUENCY INSERTION		BRA		
7	D02G4D001	SOLUTION INSERTION		BRA	2000020060	
7	D02PUD001	UPDATE INSERTION 7.4W/M2W			2000021074	
8	D01G7K001	WARRANTY SUPPORT SHEET BRO		USA		
8	D029YB001	WARRANTY CARD BRO BR HSM		BRA		
		PACKAGE				
9	D02CLZ101	CARTON ASSY MODEL:PE900	PE900		2000021603	
9	D02FT7001	CARTON ASSY:BE915L	BE915L			
10	XG5217001	BOTTOM SUPPORT SF EMB				
11	XG5216001	BODY SUPPORT SF EMB				
12	XE3838001	BAG 750X600H				
13	XE9881001	BAG 630X630H				
14	XC4762350	THREADER SUPPORT SF				
15	XG5686001	MATERIAL OF ES CARTON				
16	XC9628051	HANDLE				
17	XC8890050	HANDLE PLATE				

(10)_NEEDLE-PRESSER MODULE



(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG7047101	NEEDLE UNIT SUPPLY ASSY				
2	XF9473001	NEEDLE BAR SUPPORTER ASSY				
3	XZ0417150	GUARD PLATE				
4	XD1550351	THREADER HOOK ASSY				
5	XD1546051	LINK A ASSY				
6	XG5716001	LINK B				
7	XC9613121	THREAD GUIDE ASSY				
8	XC9616051	SPRING				
9	XF8727001	SHAFT BUSHING A ASSY				
10	XC2419021	SHAFT				
11	000020416	SCREW BIND M2X4				
12	XG1370001	NEEDLE HOLDER SHAFT C				
13	XG0742101	NEEDLE HOLDER SHAFT PLATE				
14	XF2685001	NEEDLE BAR				
15	XE7727301	N/B THREAD GUIDE SUPPLY ASSY				
16	X53053052	SCREW SM2.38				
17	XC2426120	NEEDLE THREAD PLATE				
18	XG7584101	NEEDLE BLOCK 6				
19	XZ0388251	NEEDLE CLAMP SCREW				
20	014401232	SET SCREW SOCKET (CP) M4X12				
21	X56851021	LOCK NUT				
22	D01H4N001	SPRING				
23	XG3213001	NEEDLE BAR CRANK R SUPPLY ASSY				
24	XE1999001	SCREW, FLAT SM3.57-40X7 L				
25	XC2434021	NEEDLE THREAD BLOCK				
26	012400432	SET SCREW SOCKET (FT) M4X4				
27	XF8735001	NEEDLE SUPPORTER ARM BASE				
28	XF9567001	NEEDLE HOLDER GUIDE ASSY				
29	XF8737001	NEEDLE BAR FELT HOLDER				
30	XF3031001	NEEDLE BAR FELT				
31	XC3338021	SCREW3X8				
32	XF8741001	THREAD GUIDE PLATE				
33	XC6055021	SCREW, BIND M3X3				
34	XF8743101	TAKE-UP SUPPORT SHAFT				
35	XF8744001	THREAD TAKE-UP LEVER LINK				
36	XC3037021	SCREW3X10				
37	XG3207001	THREAD TAKE-UP LEVER ASSY				
38	XF8748001	PRESSER BAR				
39	XF8749001	PRESSER BAR CLAMP				
40	XG5416001	EMB PRESS BAR CLAMP SCREW				
41	XG5417001	EMB CLAMP COLLAR				
42	XC4457051	SPRING				
43	XF8801001	PRESSER BAR BUSHING				
44	XD0474151	EMBROIDERY PRESSER ASSEMBLY				

(10)_NEEDLE-PRESSER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
45	XG1343001	SCREW SM3.57-40X8				
46	XF8754001	PRESSER FOOT LIFTER				
47	XF8755001	PRESSER FOOT LIFTER HOLDER				
48	XF8756001	PRESSER FOOT LIFTER SHAFT				
49	XF8757001	PRESSER FOOT LIFTER SPRING				
50	048030346	RETAINING RING E3				
51	XF8759001	LEVER GUIDE SHAFT HOLDER				
52	XF8760001	LEVER GUIDE SHAFT				
53	XF8762001	LEVER A ASSY				
54	XH2583001	LEVER B				
55	XH2584001	CAP				
56	XC2460021	TORSION SPRING				
57	048030346	RETAINING RING E3				
58	048020346	RETAINING RING E2				
59	XG2056101	SPRING				
60	XG4319001	EMBROIDERY FOOT SPACER				
61	137999020	POLYESTER SLIDER				
62	048030346	RETAINING RING E3				
63	026040236	WASHER PLAIN M 4				
64	XF8789001	PRESSER ADJUSTER PLATE ASSY				
65	XF8793001	PRESSER ADJUSTER ROD ASSY				
66	XG4198001	PRESSER DIAL HOLDER				
67	0A4300606	SCREW PAN (S/P WASHER) M3X6				
68	D01P5X001	SCREW BIND M3X6				
69	048025346	RETAINING RING E2.5				
70	060300416	SCREW BIND M3X4				
71	0A4400806	SCREW PAN (S/P WASHER) M4X8				
72	060400616	SCREW BIND M4X6				
73	XG0653001	PF LIFTER SWITCH HOLDER				
74	XG0342001	SW ASSY:PF-NEXTF				
75	X53330020	WASHER				
76	137999020	POLYESTER SLIDER				
77	XG4318001	LINK GUIDE PLATE				
78	XF8726001	HOOK RELEASE PLATE				
79	0A4260506	SCREW PAN (S/P WASHER) M2.6X5				

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The parts are numbered 1 through 33. The diagram shows the following components and their assembly relationships:

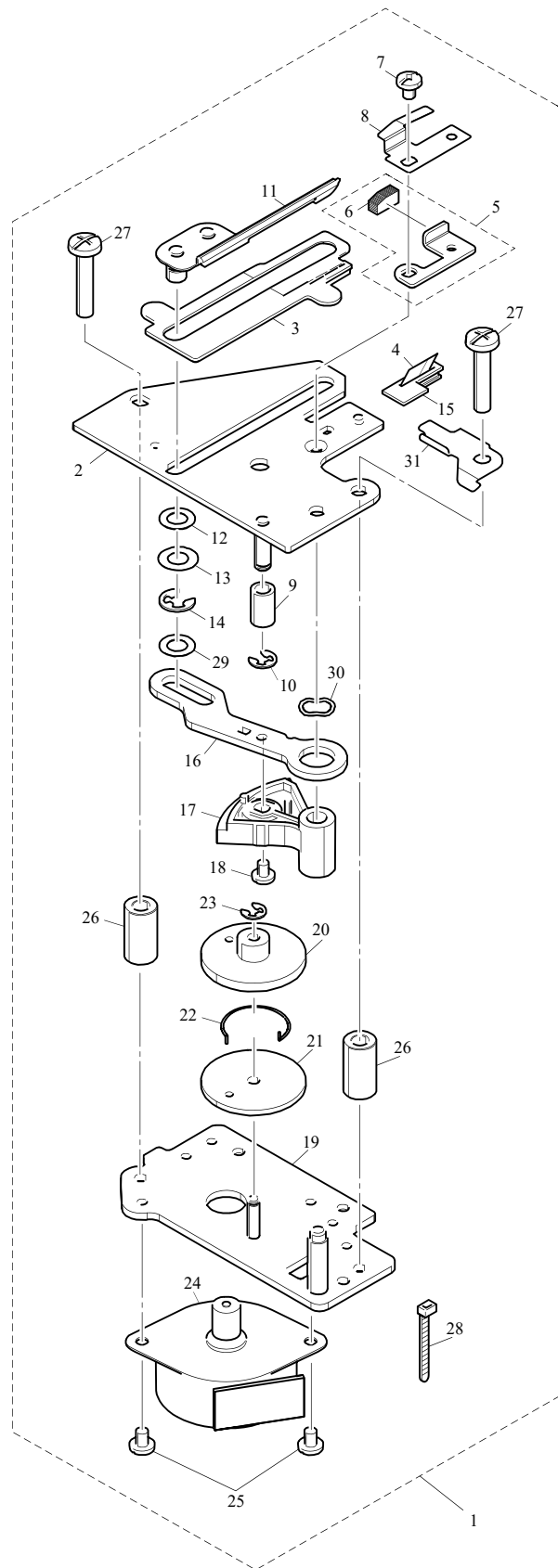
- Part 1:** The main housing or base plate, shown at the top left.
- Part 2:** A long, L-shaped bracket or support arm at the bottom right.
- Part 3:** A small bracket or connector piece.
- Part 4:** A bracket or support piece.
- Part 5:** A central cylindrical component, possibly a rotor or impeller.
- Part 6:** A long pin or shaft passing through the central component.
- Part 7:** Two washers or spacers.
- Part 8:** A washer or spacer.
- Part 9:** A small pin or screw.
- Part 10:** A bracket or connector piece.
- Part 11:** A small bracket or connector piece.
- Part 12:** A small pin or screw.
- Part 13:** A small pin or screw.
- Part 14:** A small bracket or connector piece.
- Part 15:** A small pin or screw.
- Part 16:** A long shaft or axle.
- Part 17:** A gear or pulley.
- Part 18:** Two small rollers or guides.
- Part 19:** A pulley or roller.
- Part 20:** A pulley or roller.
- Part 21:** Two small rollers or guides.
- Part 22:** Two small rollers or guides.
- Part 23:** A pulley or roller.
- Part 24:** A small pin or screw.
- Part 25:** A bracket or support piece.
- Part 26:** Two small pins or screws.
- Part 27:** A bracket or support piece.
- Part 28:** A bracket or support piece.
- Part 29:** A bracket or support piece.
- Part 30:** A bracket or support piece.
- Part 31:** Two small pins or screws.
- Part 32:** A small pin or screw.
- Part 33:** A small pin or screw.

The diagram shows the assembly sequence from the main housing (1) and central component (5) down to the various support brackets (2, 3, 4, 27, 28, 29, 30) and rollers (17, 18, 19, 20, 21, 22, 23, 24, 25, 26). The long shaft (16) is shown passing through the central component and the various rollers and pulleys.

(11)_FEED MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG7048001	FEED UNIT SUPPLY ASSY				
2	XF9571101	FEED HOLDER FRONT PLATE EMB				
3	XF8813001	FEED HOLDER REAR PLATE				
4	XF8815001	FEED HOLDER SIDE PLATE				
5	XC4141121	OUTER ROTARY HOOK ASSY				
6	XF8841001	OUTER ROTARY HOOK SHAFT				
7	137805022	SPACER				
8	XG8725001	WASHER 6				
9	014400632	SET SCREW SOCKET (CP) M4X6				
10	XC8406451	INNER ROTARY HOOK BRACKET ASSY				
11	XC7866351	CORD HOLDER				
12	060260316	SCREW BIND M2.6X3				
13	000020416	SCREW BIND M2X4				
14	XG0351001	PHOTO DIODE HOLDER ASSY NEXT F				
15	060300816	SCREW BIND M3X8				
16	XG5937001	LOWER SHAFT ASSY				
17	XC4943021	TIMING PULLEY D				
18	014500532	SET SCREW SOCKET (CP) M5X5				
19	XH4997001	LOWER SHAFT BUSHING				
20	XE4150001	LOWER SHAFT BUSHING R				
21	X51383020	WASHER,THRUST				
22	048060346	RETAINING RING E6				
23	137768121	SET SCREW COLLAR				
24	014400432	SET SCREW SOCKET (CP) M4X4				
25	XC2567021	BUSHING PRESSER A				
26	060400616	SCREW BIND M4X6				
27	XF9573001	NEEDLE PLATE A ASSY				
28	XF2440001	STOPPER PLATE				
29	XF7695001	F GEAR STOPPER PLATE				
30	XF8850001	NEEDLE PLATE B SUPPORT PLATE				
31	060260316	SCREW BIND M2.6X3				
32	D01VFA001	NEEDLE PLATE SCREW				
33	0A4400806	SCREW PAN (S/P WASHER) M4X8				

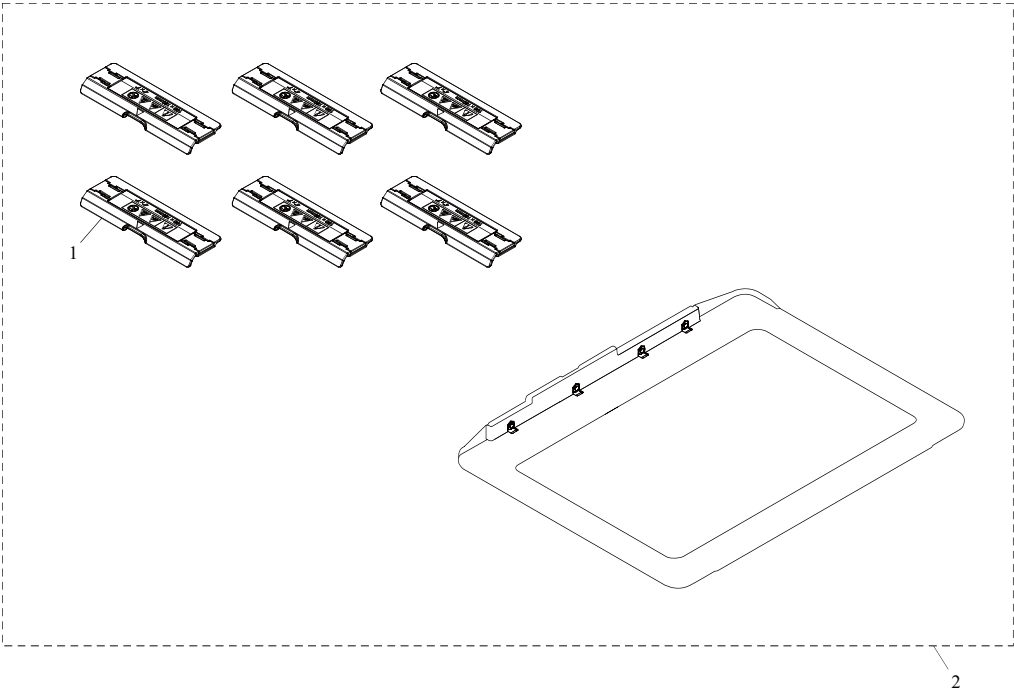
(12)_THREAD CUTTER MODULE



(12)_THREAD CUTTER MODULE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG5250001	THREAD CUTTER UNIT SUPPLY ASSY				
2	XG0287001	THREAD CUTTER FRAME ASSY				
3	XC9735050	SPACER				
4	XG2930001	CUTTER BLADE ASSY				
5	XG0286001	PRESSER PLATE ASSY				
6	XE4993001	PILE 4X4				
7	060300516	SCREW BIND M3X5				
8	XC2598120	SPRING PLATE				
9	XC2587020	RUBBER				
10	048030346	RETAINING RING E3				
11	XC2583121	THREAD HOOK ASSY				
12	137713020	POLYESTER SLIDER				
13	X56731020	WASHER				
14	048040346	RETAINING RING E4				
15	XC9736050	CUTTER HOLDER				
16	XC2581221	THREAD CUTTER LEVER				
17	XG0259001	THREAD CUTTER LEVER GEAR				
18	0A4300606	SCREW PAN (S/P WASHER) M3X6				
19	XF8860001	MOTOR HOLDER ASSY				
20	XC2592020	IDLE GEAR A				
21	XC2593020	IDLE GEAR B				
22	X56323021	SPRING				
23	048020346	RETAINING RING E2				
24	XG4216001	C PULSE MOTOR PM35S-048-BKF4A				
25	060300416	SCREW BIND M3X4				
26	XC2594121	COLLAR				
27	060402016	SCREW BIND M4X20				
28	X53169020	BAND				
29	137713020	POLYESTER SLIDER				
30	XC8407020	WAVE-SHAPE SPRING WASHER				
31	XG0350101	LEAD WIRE GUIDE FILM				

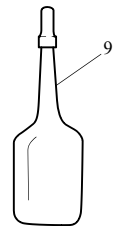
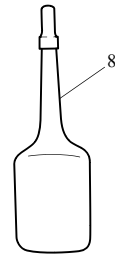
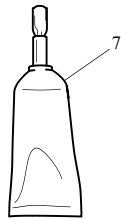
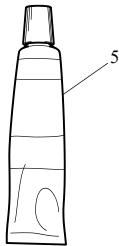
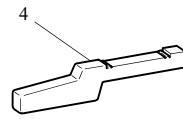
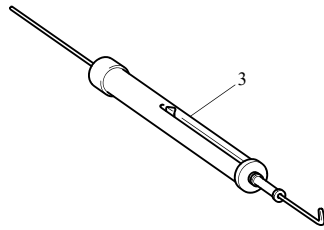
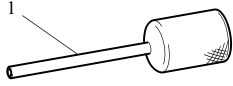
(13)_MAGNETIC FRAME



(13)_MAGNETIC FRAME

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	D02A3W001	MAGNET COVER S ASSY 100X180				
2	ACC	MAGNETIC FRAME		180x100 mm		

(14)_SPARE PARTS



(14)_SPARE PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		DRIVER				
1	XE2396001	BOX SCREW DRIVER 7				
1	XE2395001	BOX SCREW DRIVER 6				
		GAUGE				
2	XA9152001	TENSION GAUGE 10				
2	XA9153001	TENSION GAUGE 30				
2	XA9154001	TENSION GAUGE 50				
2	XC2276001	TENSION GAUGE 100				
3	XC2277001	PUSH PULL GAUGE				
4	XC2278001	FEED GAUGE				
		GREASE, OIL				
5	XC8385001	MOLYKOTE EM30L				
6	XC8387001	EPNOC AP (N) 0				
7	XC8386001	*1 MOLYKOTE M DISPERSION		EXCEPT USA		
8	XC8388001	FBK OIL RO 100				
9	XZ0206051	OILER B ASSY				

*1 USA must purchase in the US. (It's not listed on the TSCA).